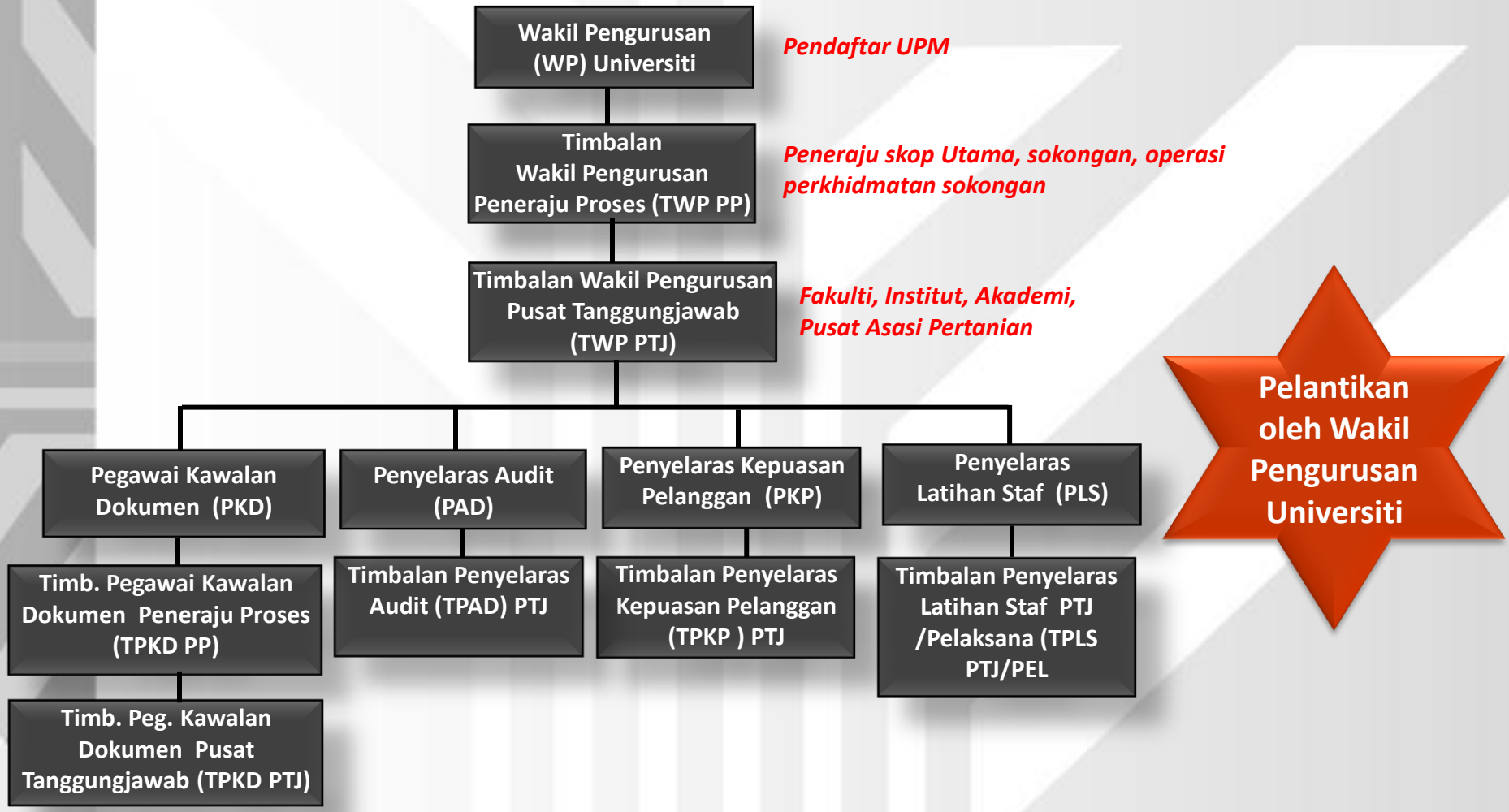STRUKTUR ORGANISASI KUALITI UPM